

A numismatic study of Roman coins through X-ray fluorescence and X-ray computed μ -tomography analysis

Andrea Smeriglio*¹, Raffaele Filosa*¹, Maria Caterina Crocco¹, Vincenzo Formoso¹,
Riccardo Cristoforo Barberi¹, Andrea Solano², Maria Cerzoso³, Annalisa Polosa⁴, Valerio Cerrone⁴,
Raffaele Giuseppe Agostino¹

¹ STAR Research Infrastructure, via Pietro Bucci, and Physics Department, Via Tito Flavio, Università della Calabria, 87036 Rende (CS), Italy

² Department of Informatics, Modellistics, Electronics and Systemistics, Università della Calabria, Via Pietro Bucci, 87036 Rende (CS), Italy

³ Brettii and Enotri Museum, Salita S. Agostino, 87100 Cosenza, Italy

⁴ Department of Scienze dell'Antichità, Sapienza University, Piazzale Aldo Moro 5, 00185 Roma, Italy

* These authors have contributed equally.

ABSTRACT

Thirteen of a group of thirty Roman coins, found in the so-called “Grotta delle Ninfe” near Cerchiara di Calabria (Calabria, Italy) and preserved in the Brettii and Enotri Museum showcase in Cosenza (Calabria, Italy) have been under archaeometric investigation. The coins have followed a degradation process due to the sulphurous water source near the discovery site. Due to a thick layer of corrosion products, the inscriptions are entirely unreadable. This paper aims to know the constituent material and find hidden signs or inscriptions on the coins using X-ray fluorescence (XRF) and X-ray microtomography (μ -CT). Employing the X-ray μ -CT, we made some inscriptions readable, and through a numismatic study, we learned the provenance of the coins and their period of manufacture.

Section: RESEARCH PAPER

Keywords: Roman coins; X-ray μ -CT; XRF spectroscopy; archaeometry; non-destructive investigations

Citation: Andrea Smeriglio, Raffaele Filosa, Maria Caterina Crocco, Vincenzo Formoso, Riccardo Cristoforo Barberi, Andrea Solano, Maria Cerzoso, Annalisa Polosa, Valerio Cerrone, Raffaele Giuseppe Agostino, A numismatic study of Roman coins through X-ray fluorescence and X-ray computed μ -tomography analysis, Acta IMEKO, vol. 12, no. 4, article 13, December 2023, identifier: IMEKO-ACTA-12 (2023)-04-13

Section Editor: Michela Ricca, University of Calabria, Italy

Received February 15, 2023; **In final form** November 29, 2023; **Published** December 2023

Copyright: This is an open-access article distributed under the terms of the Creative Commons Attribution 3.0 License, which permits unrestricted use, distribution, and reproduction in any medium, provided the original author and source are credited.

Funding: “Progetto STAR 2 – PIR01_00008 (R18SPB8227)” – Ministero dell’Università e Ricerca/Italian Ministry of University and Research

Corresponding author: Andrea Smeriglio, e-mail: andrea.smeriglio@unical.it

1. INTRODUCTION

At the base of Mount Sellaro, a limestone relief of the Pollino massif, there is the “Grotta delle Ninfe” (Figure 1), a cave of natural origin (Cerchiara di Calabria, Calabria, Italy). “Grotta delle Ninfe” is an ancient source of sulphurous water flowing at a nearly constant temperature of 30 °C. Thanks to the therapeutic effect of sulphurous water, this cave is used for healing baths, also known as “Grotta dei Bagni”.

Archaeological studies [1] carried out at the “Grotta delle Ninfe” have demonstrated that in this place there was a continuity of use and attendance since Prehistory. This is confirmed by literary sources [1] and the natural context, which is characterised by caves and water sources. The cave looks like a votive deposit and a sacred place. Furthermore, the Sanctuary

of the “Madonna delle Armi” (whose origin goes back to the 10th century and whose name recalls the presence of caves) indicates the persistence of worship in this area.

In 1905, a large group of oil lamps and coins from the Imperial Roman age were found in the “Grotta delle Ninfe” cave. These archaeological finds are now preserved at the Brettii and Enotri Museum in Cosenza (Calabria, Italy), and the coins are catalogued in the Coins Collection Catalogue [2], [3]. The type of oil lamps found is among the most widespread in Italy and the Mediterranean region between the Augustan age (44 BC - 14 AD) and the 2nd century AD [4]. At first, it was possible to relate the coins to either the Julio-Claudian dynasty (27 BC - 68 AD) or the Flavian dynasty (69 AD - 96 AD) based on the contextual discovery of the lamps. The long permanence of the Roman coins in the “Grotta delle Ninfe”, characterised by a sulphurous

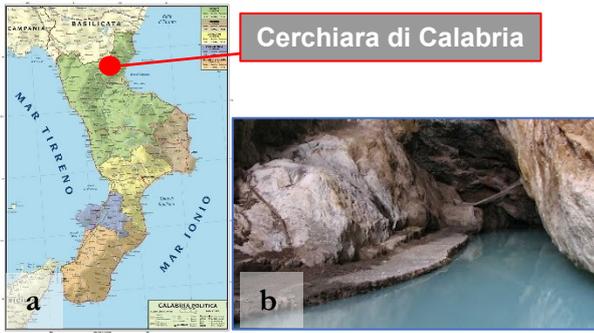


Figure 1. The red point represents the places where the coins were found (a); the interior of the “Grotta delle Ninfe” (b).

water source, caused several chemical processes that formed a thick layer of black crust presumably made by copper sulphide minerals, like Chalcocite and Brochantite [5], [6]. Due to these thick layers of corrosion products, the inscriptions were entirely unreadable.

Through this study, we propose to identify better the minting period of the coins. To better understand these samples, it is worth clarifying that, due to devaluation and reforms made throughout history, the Roman monetary system underwent several changes. These changes concerned the nominal, their weight and the raw material used to mint them [7]. In this respect, Octavian inherited a highly complex economic system at the beginning of his principate. The long circulation of bronze coins, also of old denominations, and the standard changes of the *as* did not allow to have a guarantee on the weight. Moreover, the sestertius was struck in silver with reduced dimensions and weight, which often caused difficulty in the transactions. The production and circulation of gold and silver coins were encouraged to mitigate the situation. Still, due to the conflicts within the Res Publica and the mobile mints in the wake of the generals, these suffered devaluations [7]. After that, the princeps were thus forced to launch a radical monetary reform to restore solidity to a system in crisis. A “quadrmetallic” system has been imposed with gold, silver, orichalcum, and copper emissions [8]. The *as* (10.90 g) and its sub-multiples, previously struck in bronze, were replaced by pure copper emissions, while the multiples (sestertius 27.28 g and dupondius 13.64 g) were produced in orichalcum. The Senate was entrusted with the control of copper-based emissions and the *princeps* with the noble metal emissions. Very soon (about 12. A.D.), the names of the magistrates disappeared from the noble metal issues; later (about 4 BC), they were omitted from the copper-based ones but kept the initials S.C. (*Senato consultum*) [8]. The Augustan coinage [9] was an integral part of the propaganda, the emperor’s portrait spread on the obverse of almost all issues, and the choice of reverse types was always well thought out to convey precise messages. The mint of Lugdunum specialised in producing noble metal specimens, while the mint of Rome oversaw copper-based ones. During 64 BC Nero was forced to implement a new monetary reform: the weight of the gold (Aureus) and silver (Denarius) emissions were substantially reduced and the dupondius introduced the iconography of the emperor with a radiate head, probably to better distinguish it from the *as*, seen the similar weight and diameter (the successors will maintain this custom) [8]. Later, under Vespasian and Titus, the Neronian system was maintained, while under Domitian, instead, there was a return to the Augustan standard. The Flavians’ production



Figure 2. Coins investigated. It is clearly visible that the thick layer of degradation products covers the coins’ surface.

focused on dynastic portraiture and architecture [10]. After the Domitian, Trajan restored the Neronian post-reform model.

In this work, we apply X-ray fluorescence spectroscopy (XRF) to identify constituent elements of the coins and employ the X-ray micro computed tomography (X-ray μ -CT) to determine the dimensions of coins and to individuate possible inscriptions.

2. MATERIALS AND METHODS

Non-invasive archaeometric investigations can better identify the coins’ typology, characterise the alteration processes, and analyse the constituent materials of the coins. Chemical and morphological studies were conducted using an *X-ray fluorescence* portable spectrometer and an *X-ray microtomography* apparatus but at first, we carried out a visual investigation. We focused on thirteen coins in the collection mentioned above. The samples were labelled as: M4, M5, M6, M7, M9, M10, M11, M12, M13, M14, M15, M16, and M17 (see Figure 2).

Visual testing assessed that the coins were made in pure copper or copper alloy. The extended exposure of these specimens to sulphur-rich water springs has resulted in the formation of a thick layer of black crust through various chemical processes that make the inscriptions on the coins illegible, while deep cracks can be observed on some of them. Thus, the state of conservation of the recovered coins is so degraded that any sign or inscription is not visible to the naked eye.

The diameter, thickness, and weight of the coins are reported in the Table 1.

The XRF investigations presented in this paper were carried out by a “Tracer 4-sd” portable X-ray spectrometer from Bruker

Table 1. Diameter, thickness, and weight of coins.

Sample	Diameter ± 1 (mm)	Thickness ± 1 (mm)	Weight ± 1 (g)
M4	34	9	21
M5	30	7	14
M6	32	10	14
M7	33	8	14
M9	30	9	15
M10	31	9	13
M11	30	8	12
M12	31	8	11
M13	32	10	14
M14	31	10	18
M15	31	10	13
M16	30	11	13
M17	31	9	11

at the X-ray and Raman Spectroscopy laboratory of the Department of Biology, Ecology and Earth Sciences (University of Calabria). This technique is one of the most common and straightforward used in archaeometry studies [11], [12]. The XRF chemical investigation allows us to detect the coin's chemical nature and to understand the alteration processes. The parameters of the XRF measurements were set as follows: voltage 15 kV, current 35 μ A, vacuum > 17 Torr, exposition time 100 s, and spot size 4 mm.

The objective of the XRF survey is to assess and compare the chemical composition of different samples, aiming to determine whether the coins are crafted from pure copper or a copper alloy. To make this determination, it's crucial to identify the presence or absence of secondary metals (like tin or zinc in bronze or orichalcum alloy, respectively) and estimate their approximate and relative quantities. It worth pointing out that the precision of the chemical composition analysis may be influenced by the presence of a corrosion layer, as well as the surface effects related to copper loss and zinc loss through decuprification and dezincification. [13], [14], [15].

The coins were first gently washed with a brush and distilled water and then with ethanol in order to remove the residual soil and to expose the coin superficial layer. Thus, three measurement points were acquired on each coin and the results of each measurement group were averaged to produce a more reliable data set. The samples were positioned directly on the detector windows.

We made both qualitative and semi-quantitative analyses. The concentration estimate of chemical elements can be calculated using direct comparison of count rates after determining calibration factor using Standard References (SUS, approximate composition of RC 36/16, high alloy, Cu-Base provided by Bruker). We relied on the Spectra 7 software (a Bruker proprietary software).

X-ray μ -CT, one of the most powerful imaging techniques for inspecting the internal morphology of an object, is a diagnostic method frequently used in different fields of science [16], [17], [18]. In particular, X-ray μ -CT plays an important role in the cultural heritage domain because it is a non-destructive and conservative technique [19], [20], [21], [22]. One of the advantages of X-ray μ -CT is that it does not require sample preparation. In addition, this technique allows us to inspect and characterise in three dimensions and with a micrometric resolution [23], [24], [25]. Microtomographic investigations were carried out at the μ Tomo1 experimental station @STAR Lab at the University of Calabria. The μ Tomo1 operation sequence to conduct the measurement, the virtual sample reconstruction and the data visualisation are described in M. Lopez-Prat et al. [20]. The X-ray μ -CT measurement parameters were set to: voltage 120 kV, current 83 μ A, the exposure time for each projection of 2 s, and scaled pixel size 25 μ m. The tomographic reconstructions were carried out by correcting the ring artefact and setting the beam hardening parameters [26], [27], [28].

3. RESULTS

Table 2 shows the sulphur and metallic element relative concentration determined on the coin's surface by XRF semi-quantitative analysis. The surface measurements revealed copper and sulphur presence on all coins except one, whose relative weights are between 80.2 % – 93.3 % and 4.7 % – 10.0 %, respectively, and other trace elements. Moreover, we have

Table 2. Values of concentration of the elements detected on coins' surface.

Sample	S (con. %)	Fe (con. %)	Cu (con. %)	Zn (con. %)
M4	6.5 \pm 0.5	1.3 \pm 0.3	92 \pm 4	0.2 \pm 0.1
M5	4.7 \pm 0.4	1.4 \pm 0.5	93 \pm 3	0.3 \pm 0.1
M6	6.7 \pm 0.7	0.5 \pm 0.0	92 \pm 2	0.2 \pm 0.1
M7	8.1 \pm 0.7	0.3 \pm 0.2	91 \pm 4	0.2 \pm 0.1
M9	5.5 \pm 0.6	1.4 \pm 0.1	92 \pm 1	0.6 \pm 0.1
M10	6.6 \pm 0.7	0.5 \pm 0.1	92 \pm 4	0.2 \pm 0.2
M11	5.3 \pm 1.3	1.6 \pm 0.5	93 \pm 1	0.4 \pm 0.2
M12	10 \pm 0.3	6.4 \pm 0.1	80 \pm 2	2.3 \pm 0.6
M13	6.6 \pm 0.5	2.6 \pm 0.4	90 \pm 3	0.3 \pm 0.1
M14	6.2 \pm 0.2	0.5 \pm 0.1	93 \pm 3	0.3 \pm 0.1
M15	5.6 \pm 0.4	0.7 \pm 0.2	93 \pm 2	0.2 \pm 0.2
M16	7.1 \pm 0.5	0.3 \pm 0.0	92 \pm 2	0.1 \pm 0.0
M17	7.6 \pm 0.8	2.6 \pm 0.2	89 \pm 1	0.3 \pm 0.1

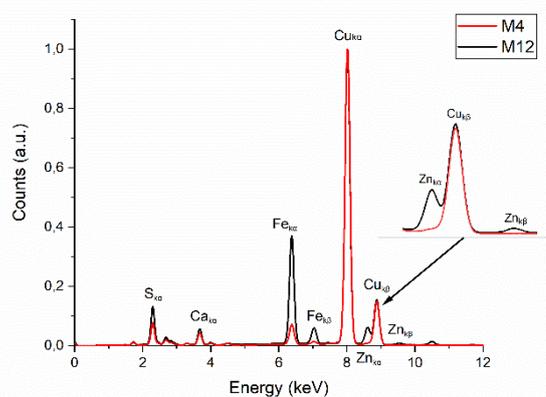


Figure 3. XRF spectrum of the M4 (red line) and M12 (black line) coins. Zoom of the zinc region is shown in the box.

evidence that sample M12 is the only coin showing a significant percentage of Zinc (about 2.3 %).

Because the XRF spectra of all copper coins are very similar, we show in Figure 3 only those of the M4 coin (red line) and M12 coin (black line), where the zinc peak is clearly visible.

In the 3D virtual reconstruction of coins, obtained through X-ray μ -CT survey, shows the presence of a thick oxidation layer. Figure 4 shows an example of the transverse virtual sections of the M4, and Figure 5 shows a longitudinal virtual section of M6 coins. The outer sulphur-rich layer that covers the bulk of the coins is discernible. By X-ray μ -CT surveys, it was possible to measure the original thickness and diameters of the coins, which are reported in Table 3.

Moreover, the X-ray μ -CT surveys revealed signs and inscriptions under the outer sulphur-rich layer on only four coins: M4, M6, M7, and M9. Studying these inscriptions allowed us to recognise the type of coins.

4. DISCUSSION

The XRF survey allowed us to determine the raw material used to make the coins. Therefore, the presence of zinc in the M12 coin indicates that it is composed of an orichalcum alloy [29], while the M4, M5, M6, M7, M8, M9, M10, M11, M13, M14, M15, M16, and M17 coins are confirmed to be made of copper. Knowing the raw materials allowed us to focus the next work of the image comparison only on the reference coins with similar composition.

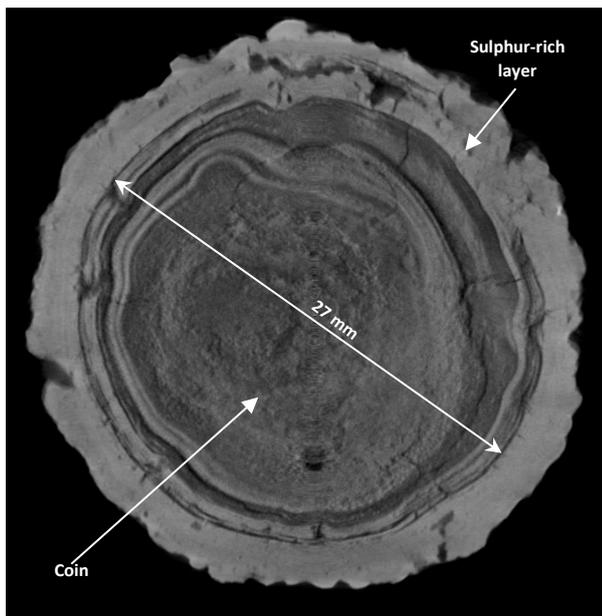


Figure 4. Transverse grayscale slice of the M4 coin.

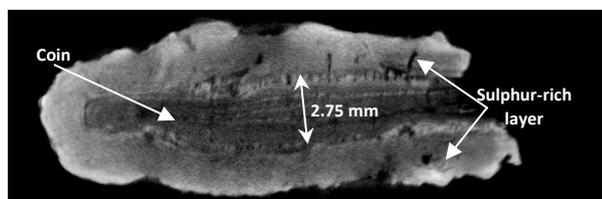


Figure 5. Longitudinal grayscale slice of the M6 coin.

Table 3. Diameter and thickness of coins without external crust.

Sample	Diameter ± 0.3 (mm)	Thickness ± 0.3 (mm)
M4	25.0	2.0
M5	26.6	1.6
M6	27.0	1.8
M7	28.4	4.4
M9	25.3	1.9
M10	26.7	2.5
M11	26.4	1.5
M12	27.0	2.0
M13	27.3	3.0
M14	26.3	2.0
M15	23.9	1.5
M16	24.0	2.3
M17	25.4	3.6

Figure 6 a and b show two grayscale virtual sections of the obverse (a portion) and reverse of M4 coin, respectively, in which several letters are visible. On the obverse, we can read “VNIC” (Figure 6a blue frame), while on the reverse side, we can read “FFPLVRIVSA” (Figure 6b red frame). A sign indicated by a yellow arrow in Figure 6b is also visible on the reverse side. Similar signs and letters are present on Augustus As coin, classified as Augustus n° 428 in RIC I classification date 7 BC [30], shown in Figure 6c. On the obverse is the head of August turned to the left and there is the inscription [CAESAR AVGVST PONT MAX TR]BVNIC [POT]. On the reverse there is the inscription LVRIVS A[GRIPPA IIIVIR AAA] FFP, SC in the field.

Figure 7a shows grayscale virtual sections of a collage of different slices at different depths of the M6 coin’s obverse. Figure 7b shows grayscale virtual sections of the reverse of the M6 coin. On the obverse, we can read “E[RVA] TRA[IA]N AVG GERM” (Figure 7a blue frame), while on the reverse, we can read “COS II” (Figure 7b red frame). The letters in square brackets are inferred by the distance between other letters and comparison with reference coins. These findings suggest that the M6 coin was manufactured during the reign of Trajan between 98–101 AD, and then it would be a Trajan As. The legend present on the obverse of this coin is typically “IMP CAES NERVA TRAIAN AVG GERM”, while on the reverse is present “COS II” or “COS III”. So, the reference coins could be Trajan n° 392-395-396-402-406-407-408 (for Cos II) or Trajan N°410-416-417-422-423-424-425 (for Cos III) in RIC II classification [30].

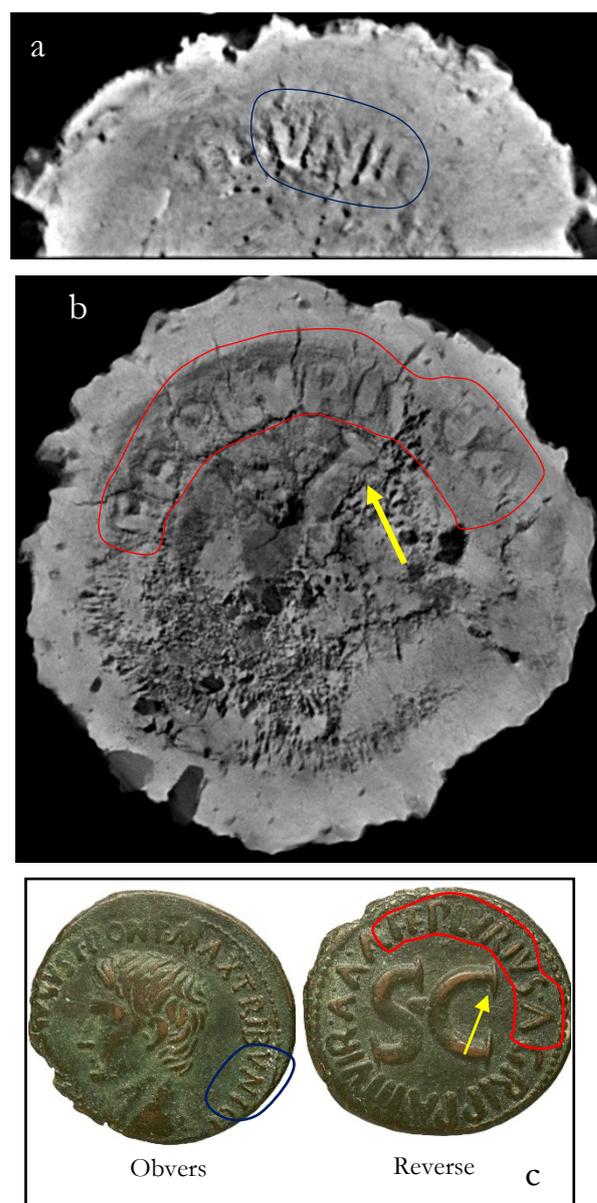


Figure 6. Grayscale virtual sections of the obverse (a) and reverse (b) of the M4 coin and reference coin such as Augustus As (c). The blue square (Figure 6a-c) indicates the letters “VNIC”, the red square (Figure 6b-c) indicates the letters “FFPLVRIVSA” and the yellow arrow (Figure 6a) indicates part of a sign present on the reference coin too (Figure 6c).

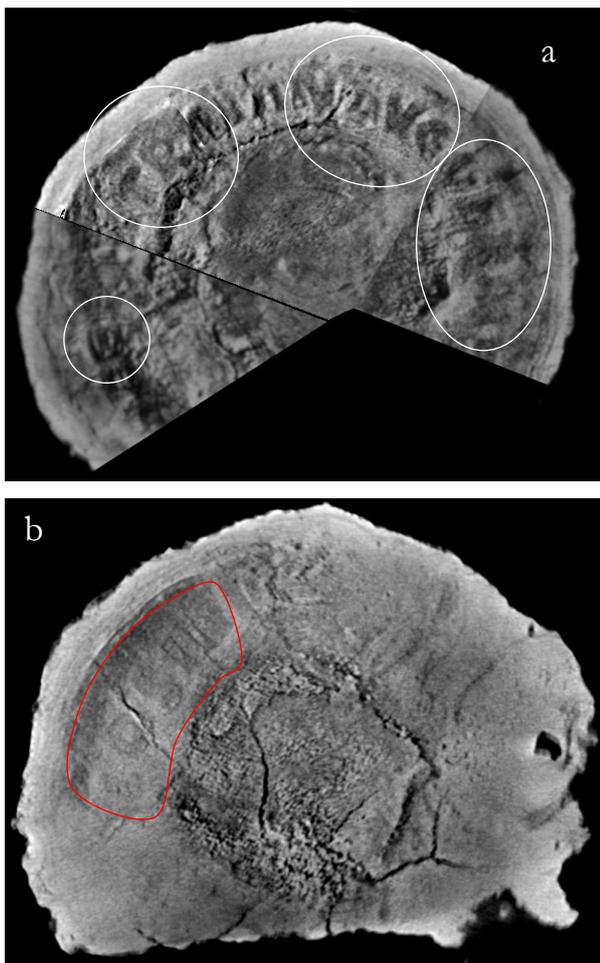


Figure 7. Grayscale virtual sections of a collage of different slices at different depths of the M6 coin's obverse (a) and grayscale virtual sections of the reverse of the M6 coin (b). In figure a, the white circles indicate the letters "E", "TRA", "NAVG" and "GERM". In figure b, the red square indicates the letters "COSIII".

Figure 8 shows grayscale virtual sections of a collage of different slices at different depths of the M7 coin's obverse in which we can read "IMP C[AES] DOMIT AV[G] [G]E[RM]" (Figure 8 red frames). The letters in square brackets are inferred by the distance between another letter. These letters suggest that the M7 coin was manufactured during the reign of Domitian between 84–96 AD, and then it would be a Domitian As.

Figure 9a shows grayscale virtual sections of the obverse of M9 coin in which a head profile turned to the right is visible. This profile is very similar to the figure of the Vespasian laureate head (see coin shown in Figure 9b). Being made of copper, coin M9 is probably a Vespasian As.

5. CONCLUSIONS

Thirteen Roman coins preserved in the Brettii and Enotri Museum in Cosenza have been studied by complementary physical methodologies such as X-ray μ -CT and XRF portable spectroscopy. These non-invasive and non-destructive methods have allowed us to reveal constituent materials, determine the original dimensions of coins, and find hidden signs or inscriptions.

Twelve coins are made of copper, while one is made of orichalcum. The coins have followed an oxidation process due to the sulphur spring near the discovery site. Oxidation layers



Figure 8. Grayscale virtual sections of the obverse of the M4 coin (a) and obverse of the reference coin such as Vespasian As (b). In both figures, the same head profile is visible.

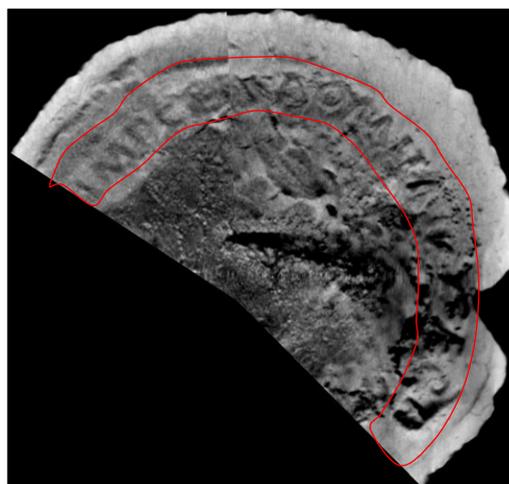


Figure 9. Grayscale virtual sections of a collage of different slices at different depths of the M7 coin's obverse. The red line indicates the letters "IMP CAES DOMIT AV GERM".

made the coins' inscriptions unreadable. Through the morphological studies by X-ray μ -CT, we could find signs and inscriptions compatible with the inscriptions on the reference coins.

Therefore, we can conclude that the coins analysed are of various types. Four of these have been associated with four different coins belonging to different historical periods, ranging from 7 BC to 101 AD. These are specimens minted during the

reign of Augustus, Vespasian, Domitian and Trajan, the imperial era coinage.

Knowing the chemical composition of coins and comparing the tomography virtual reconstructed data with references coins, we can conclude that the M4 coin is an August As, the M6 coin is a Trajan As, the M7 coin is a Domitian As, and the M9 coin is Vespasian As.

Our findings provided insights into both the timeframe and origin of the artifacts, while also bringing to light concealed elements, including legible inscriptions that were previously inaccessible using alternative techniques.

ACKNOWLEDGEMENT

The XRF investigations were performed thanks to the collaboration with Prof. Domenico Miriello, Scientific Director of the X-ray and Raman Spectroscopy laboratory of the Department of Biology, Ecology and Earth Sciences (University of Calabria).

REFERENCES

- [1] M. Cerzoso, I reperti di Cerchiara di Calabria al Museo dei Brettii e degli Enotri di Cosenza: contesto, materiali, funzione, in: *Tra Ionio e Tirreno: Orizzonti d'Archeologia. Omaggio a Elena Lattanzi. M. L. Lazzarini, F. Lo Schiavo e R. Spadea. Casa Editrice Scienze e Lettere, Roma, 2020, pp. 253-266. [In Italian]*
- [2] A. Polosa, Le monete, in: *Museo dei Brettii e degli Enotri - Catalogo dell'esposizione. M. Cerzoso e A. Vanzetti. Rubbettino, Soveria Mannelli (CZ), 2014, pp. 649-669. [In Italian]*
- [3] M. Cerzoso, F. Quodam, La storia della collezione, in: *Museo dei Brettii e degli Enotri - Catalogo dell'Esposizione. M. Cerzoso e A. Vanzetti. Rubbettino, Soveria Mannelli (CZ), 2014, pp. 5-19. [In Italian]*
- [4] M. Cerzoso, Le lucerne di Cerchiara di Calabria, in: *Museo dei Brettii e degli Enotri - Catalogo dell'Esposizione. M. Cerzoso e A. Vanzetti. Rubbettino, Soveria Mannelli (CZ), 2014, pp. 519-526. [In Italian]*
- [5] D. A. Scott, *Copper and Bronze in Art, Corrosion, Colorants. Getty Publications, Los Angeles, 2002.*
- [6] V. Muros, D. A. Scott, The occurrence of brochantite on archaeological bronzes: a case study from Lofkënd, Albania, *Studies in Conservation*, vol. 63, 2018, pp. 113-125. DOI: [10.1080/00393630.2016.1264179](https://doi.org/10.1080/00393630.2016.1264179)
- [7] M. H. Crawford, *Roman Republican coinage, Cambridge University Press, London, 1974.*
- [8] P. Calabria, La moneta romana da Augusto a Settimio Severo, in: *La moneta greca e romana, F. Panvini Rosati. Rome, 2000. [In Italian]*
- [9] L. Laffranchi, La monetazione di Augusto, in: *Rivista Italiana di Numismatica. Casa Editrice Cogliati, Milano, 1912. [In Italian]*
- [10] S. Ranucci, La monetazione dei Flavi, caratteri generali e aspetti tipologici, in: *Divus Vespasianus. Il bimillenario dei Flavi. F. Coarelli. Electa, Roma, 2009, pp. 358-367. [In Italian]*
- [11] K. Janssens, G. Vittiglio, I. Deraedt, A. Aerts, B. Vekemans, L. Vincze, F. Wei, I. De Ryck, O. Schalm, F. Adams, A. Rindby, A. Knöchel, A. Simionovici, A. Snigirev, Use of microscopic XRF for non-destructive analysis in art and archaeometry, *X-Ray Spectrometry*, vol. 29, (2000), pp. 73-91. DOI: [10.1002/\(SICI\)1097-4539\(200001/02\)29:13.3.CO:2-D](https://doi.org/10.1002/(SICI)1097-4539(200001/02)29:13.3.CO:2-D)
- [12] A. Longoni, C. Fiorini, P. Leutenegger, S. Sciuti, G. Fronterotta, L. Strüder, P. Lechner, A portable XRF spectrometer for non-destructive analyses in archaeometry, *Nuclear Instruments and Methods in Physics*, vol. 409, (1998), pp. 407-409. DOI: [10.1016/S0168-9002\(98\)00113-2](https://doi.org/10.1016/S0168-9002(98)00113-2)
- [13] I. K. Marshakov, Corrosion Resistance and Dezincing of Brasses, *Protection of Metals*, vol. 41, (2005), pp. 205-210. DOI: [10.1007/s1124-005-0031-2](https://doi.org/10.1007/s1124-005-0031-2)
- [14] L. Campanella, O. Colacicchi Alessandri, M. Ferretti, S. H. Plattner, The effect of tin on dezincification of archaeological copper alloys, *Corrosion Science*, vol. 51, (2009), pp. 2183-2191. DOI: [10.1016/j.corsci.2009.05.047](https://doi.org/10.1016/j.corsci.2009.05.047)
- [15] L. Robbiola, J. M. Blengino, C. Fiaud, Morphology and mechanisms of formation of natural patinas on archaeological Cu-Sn alloys, *Corrosion Science*, vol. 40, (1998), pp. 2083-2111. DOI: [10.1016/S0010-938X\(98\)00096-1](https://doi.org/10.1016/S0010-938X(98)00096-1)
- [16] R. Conte, R. Filosa, V. Formoso, F. Gagliardi, R. G. Agostino, G. Ambrogio, Analysis of extruded pins manufactured by friction stir forming for multi-material joining purposes, *AIP Conference, Vitoria-Gasteiz, Spain, 2019, p. 050026.* DOI: [10.1063/1.5112590](https://doi.org/10.1063/1.5112590)
- [17] P. Donato, S. Donato, L. Barba, G. M. Crisci, M. C. Crocco, M. Davoli, R. Filosa, V. Formoso, G. Niceforo, A. Pastrana, A. Solano, R. De Rosa, Influence of chemical composition and microvesiculation on the chromatic features of the obsidian of sierra de las navajas (Hidalgo, Mexico), *Minerals*, vol. 12, (2022), issue 2, 177. DOI: [10.3390/min12020177](https://doi.org/10.3390/min12020177)
- [18] S. Stelitano, A. Rullo, L. Piredda, E. Mecozzi, L. Di Vito, R. G. Agostino, R. Filosa, V. Formoso, G. Conte, A. Policchio, The Deltah Lab, a New Multidisciplinary European Facility to Support the H 2 Distribution & Storage Economy, *Applied Sciences*, vol. 11, (2021), issue 7, 3272. DOI: [10.3390/app11073272](https://doi.org/10.3390/app11073272)
- [19] R. G. Agostino, S. Donato, T. Caruso, E. Colavita, F. Zanini, A. D'Alessio, D. Pisarra, A. Taliano Grasso, Microtomographic studies as a tool in the identification of a new ceramic class: The metal-imitating pottery as grave goods among Brettians and Lucanians, *Microchemical Journal*, vol. 126, (2016), pp. 138-148. DOI: [10.1016/j.microc.2015.12.007](https://doi.org/10.1016/j.microc.2015.12.007)
- [20] M. López-Prat, R. G. Agostino, S. R. Bandyopadhyay, B. Carrascosa, M. C. Crocco, R. De Luca, R. Filosa, V. Formoso, C. Lancelotti, N. A. Noori, A. Pecci, J. Simón-Cortés, D. Miriello, Architectural Terracuda Sculptures of the Silk Roads: New Conservation Insights Through a Diagnostic Approach Based on Non-Destructive X-ray Micro-Computed Tomography, *Studies in Conservation*, vol. 67, (2021), pp. 1-13. DOI: [10.1080/00393630.2020.1862605](https://doi.org/10.1080/00393630.2020.1862605)
- [21] A. Smeriglio, G. S. Elettivo, S. Caputo, M. C. Crocco, J. J. Beltrano, A. Nucera, M. Castriota, V. Formoso, R. C. Barberi, A. Taliano Grasso, G. Chiodo, R. G. Agostino, A Non-destructive Archaeometric Study of a Hellenistic Gold Jewel, *The Future of Heritage Science and Technologies Conference, Florence, Italy, 2022, pp. 61-74.* DOI: [10.1007/978-3-031-15676-2_5](https://doi.org/10.1007/978-3-031-15676-2_5)
- [22] A. Smeriglio, G. Mittica, R. C. Barberi, V. Formoso, R. Filosa, G. Niceforo, S. Caputo, R. G. Agostino, Indagini archeometriche per lo studio di reperti dal santuario arcaico di Timpone della Motta - Francavilla Marittima (CS), in: *Dal Pollino all'Orsomarso. Ricerche Archeologiche tra Ionio e Tirreno. G. Mittica, C. Colelli, A. Larocca e F. Larocca. Edizioni Quasar, Roma, 2021, pp. 225-232 e pp. 569-575. [In Italian]*
- [23] S. Malcolm A. C. Kak, *Principles of Computerized Tomographic Imaging, IEEE Press, New York, 1988.*
- [24] S. R. Stock, *Microcomputed tomography: methodology and applications, CRC press, New York, 2019.*
- [25] E. N. Landis, D. T. Keane, X-ray microtomography, *Material Characterization*, vol. 61 (2010), issue 12, pp. 1305-1316. DOI: [10.1016/j.matchar.2010.09.012](https://doi.org/10.1016/j.matchar.2010.09.012)
- [26] V. Veikutis, T. Budrys, A. Basevicius, S. Lukosevicius, R. Gleizniene, R. Unikas, D. Skaudickas, Artifacts in computer tomography imaging: how it can really affect diagnostic image quality and confuse clinical diagnosis?, *Journal of Vibroengineering*, vol. 17, (2015), issue 2, pp. 995-1003.
- [27] Y.-W. Chen, G. Duan, A. Fujita, K. Hirooka, Y. Ueno, Ring artifacts reduction in cone-beam CT images based on independent component analysis, *IEEE Instrumentation and Measurement*

- Technology Conference, Singapore, 5-7 May 2009, pp. 1734-1737.
DOI: [10.1109/IMTC.2009.5168737](https://doi.org/10.1109/IMTC.2009.5168737)
- [28] R. Schulze, U. Heil, D. Grob, D. D. Bruellmann, E. Dranischnikow, U. Schwanecke, E. Schoemer, Artefacts in CBCT: a review, *Dentomaxillofacial Radiology*, vol. 40 (2011), issue 5, pp. 265-273.
DOI: [10.1259/dmfr/30642039](https://doi.org/10.1259/dmfr/30642039)
- [29] M. Di Fazio, A. C. Felici, F. Catalli, C. De Vito, Microstructure and chemical composition of Roman orichalcum coins emitted after the monetary reform of Augustus (23 B.C.), *Scientific Report*, vol. 9, (2019).
DOI: [10.1038/s41598-019-48941-4](https://doi.org/10.1038/s41598-019-48941-4)
- [30] C. H. V. Sutherland, R. A. G. Carson, H. Mattingly, E. A. Sydenham, P. H. Webb, J. P. C. Kent, A. M. Burnett, *The Roman Imperial Coinage*, Spink & Sons, vol. I-X, London, 1923-1994.